

# SPECIFICATION AGM 16080A-803

### **SPECIFICATION**

CUSIOMER:		
MODULE NO.:	AGM 16080A	<del>\</del> -803
APPROVED BY:		
( FOR CUSTOMER USE ONLY )	PCB VERSION:	DATA:

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY

VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2014/12/03		First issue



RECORDS OF REVISION			]	DOC. FIRST ISSUE
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0	2014/12/03		Fir	st issue

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## 2. Precautions in use of LCD Modules

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6)Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.
- (8) AGT have the right to change the passive components, including R3,R6 & backlight adjust resistors. (Resistors, capacitors and other passive components will have different appearance and color caused by the different supplier.)
- (9)AGT have the right to change the PCB Rev. (I n order to satisfy the supplying stability, management optimization and the best product performance...etc, under the premise of not affecting the electrical characteristics and external dimensions, Winstar have the right to modify the version.)

# **3.General Specification**

Item	Dimension	Unit					
Number of dots	160 x 80	_					
Module dimension	93.0 x 70.0 x 13.6 (MAX)	mm					
View area	72.0 x 40.0	mm					
Active area	67.17 x 33.57	mm					
Dot size	0.39 x 0.39	mm					
Dot pitch	0.42 x 0.42	mm					
LCD type	STN Negative, Blue Transmissive  (In LCD production, It will occur slightly color can only guarantee the same color in the same be						
Duty	1/80						
View direction	12 o'clock	12 o'clock					
Backlight Type	LED, White	LED, White					
IC	RA6963C						

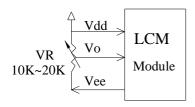
## **4.Absolute Maximum Ratings**

Item	Symbol	Min	Тур	Max	Unit
Operating Temperature	$T_{\mathrm{OP}}$	-20	_	+70	$^{\circ}\!\mathbb{C}$
Storage Temperature	$T_{ST}$	-30	_	+80	$^{\circ}\!\mathbb{C}$
Input Voltage	V <sub>IN</sub>	-0.3	_	V <sub>DD</sub> +0.3	V
Supply Voltage For Logic	$V_{ m DD} ext{-}V_{ m SS}$	-0.3	_	+7.0	V

## **5.Electrical Characteristics**

Item	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage For Logic	$V_{DD}$ - $V_{SS}$	_	4.5	5.0	5.5	V
Supply Voltage For LCD	$V_{ m DD} ext{-}V_{ m O}$	Ta=-20°C Ta=25°C	13.2	13.5	13.8	V V
*Note		Ta=70°C	_	_	_	V
Input High Volt.	$V_{\mathrm{IH}}$	_	0.8V <sub>DD</sub>	_	$V_{\mathrm{DD}}$	V
Input Low Volt.	V <sub>IL</sub>	_	0	_	$0.2~\mathrm{V_{DD}}$	V
Output High Volt.	V <sub>OH</sub>	_	V <sub>DD</sub> -0.3	_	$V_{\mathrm{DD}}$	V
Output Low Volt.	V <sub>OL</sub>	_	0	_	0.3	V
Supply Current	$I_{\mathrm{DD}}$	V <sub>DD</sub> =5.0V	_	18.2	_	mA

<sup>\*</sup> Note: Please design the VOP adjustment circuit on customer's main board

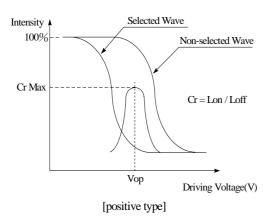


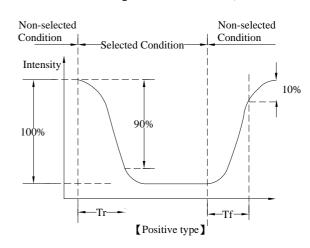
## **6.Optical Characteristics**

Item	Symbol	Condition	Min	Тур	Max	Unit
	$\theta$	CR≧2	0	_	40	$\phi = 180^{\circ}$
View Angle	θ	CR≧2	0	_	20	$\phi = 0^{\circ}$
	θ	CR≧2	0	_	30	$\phi = 90^{\circ}$
	θ	CR≧2	0	_	30	$\phi = 270^{\circ}$
Contrast Ratio	CR	_	_	3	_	_
Response Time	T rise	_	_	200	300	ms
	T fall	_	_	250	350	ms

#### **Definition of Operation Voltage (Vop)**

#### **Definition of Response Time (Tr, Tf)**





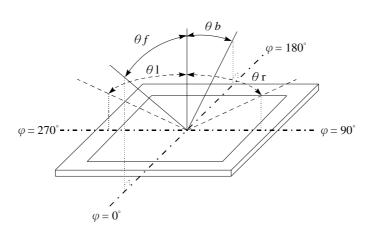
#### **Conditions:**

Operating Voltage: Vop

Viewing Angle( $\theta$ ,  $\varphi$ ):  $0^{\circ}$ ,  $0^{\circ}$ 

Frame Frequency : 64 HZ  $\;\;$  Driving Waveform : 1/N duty , 1/a bias

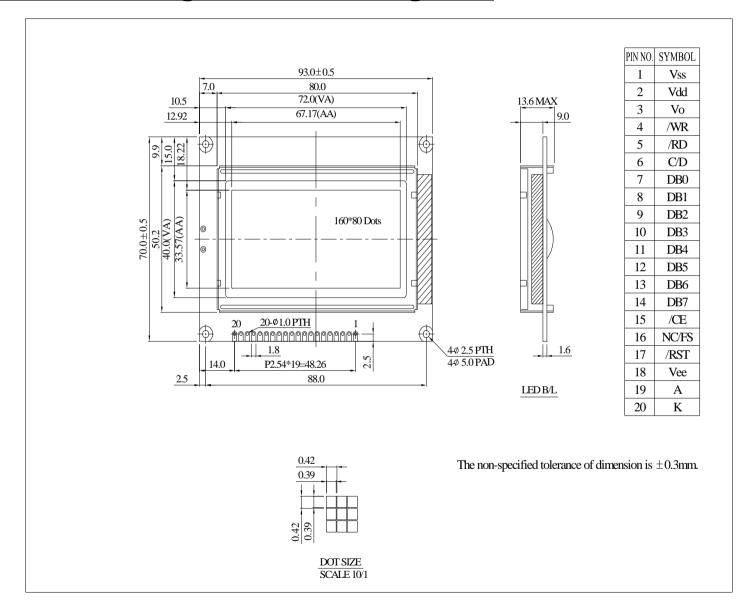
#### Definition of viewing angle( $CR \ge 2$ )

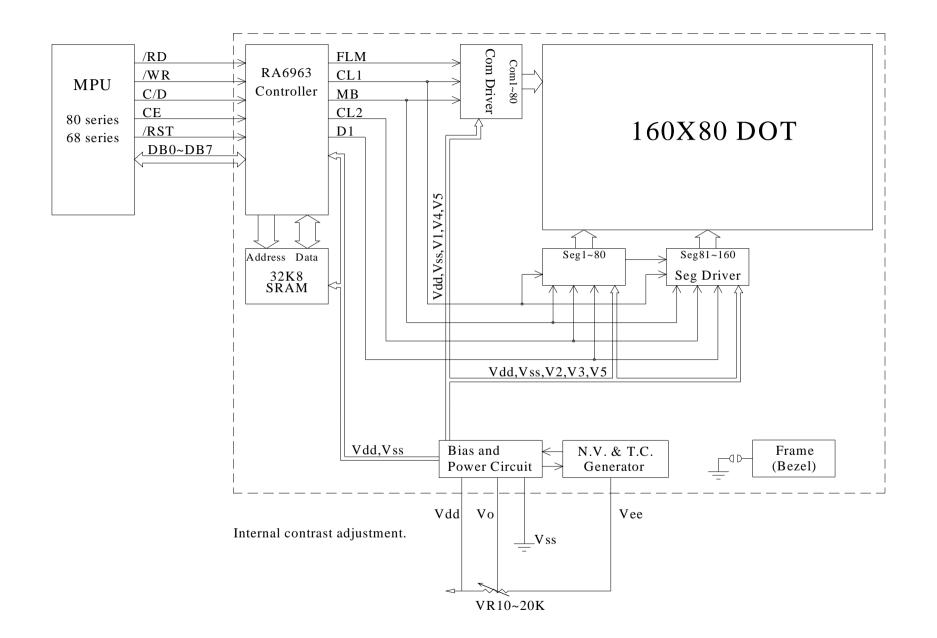


## **7.Interface Pin Function**

Pin No.	Symbol	Level	Description
1	$V_{SS}$		Ground
2	Vdd	5.0V	Power supply for logic circuit
3	Vo		Contrast Adjustment
4	/WR	H/L	Data write. Write data into RA6963C when $/WR = L$
5	/RD	H/L	Data read. Read data from RA6963C when RD = L
6	C/D	H/L	Command/data read/write
7	DB0	H/L	Data bus line
8	DB1	H/L	Data bus line
9	DB2	H/L	Data bus line
10	DB3	H/L	Data bus line
11	DB4	H/L	Data bus line
12	DB5	H/L	Data bus line
13	DB6	H/L	Data bus line
14	DB7	H/L	Data bus line
15	/CE	L	Chip enable the controller RA6963C
16	NC/FS		No connection / Pins for selection of font;
17	/RST	L	Reset active "L"
18	Vee		Negative voltage output
19	A		Power supply for B/L +
20	K		Power supply for B/L -

## **8.Contour Drawing & Block Diagram**





## 9.Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

	Environmental Test		
Test Item	Content of Test	<b>Test Condition</b>	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity storage	The module should be allowed to stand at 60 °C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation  -20°C 25°C 70°C  30min 5min 30min 1 cycle	-20°C/70°C 10 cycles	
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude: 1.5mm Vibration Frequency: 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5k $\Omega$ CS=100pF 1 time	

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal

Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

## **10.Backlight Information**

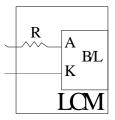
#### **Specification**

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Supply Current	ILED	_	64	80	mA	V=3.5V
Supply Voltage	V	3.4	3.5	3.6	V	_
Reverse Voltage	VR	_	_	5	V	_
Luminance (Without LCD)	IV	440	550	_	CD/M <sup>2</sup>	ILED=64mA
LED Life Time (For Reference only)	_	_	20K	_	Hr.	ILED=64mA 25°C,50-60%RH, (Note 1)
Color	White		1	ı		·l

Note: The LED of B/L is drive by current only, drive voltage is for reference only. drive voltage can make driving current under safety area (current between minimum and maximum).

Note 1:20K hours is only an estimate for reference.

#### LDrive from pin19, pin20



# 12.Material List of Components for RoHs

1.AGTechnologies Display,Ltd hereby declares that all of or part of products (with the mark "#"in code), including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A: The Harmful Material List

Material	(Cd)	(Pb)	(Hg)	(Cr6+)	PBBs	PBDEs	
Limited Value	100 ppm	1000 ppm	1000 ppm	1000 ppm	1000 ppm	1000 ppm	
Above limited value is set up according to RoHS.							

#### 2.Process for RoHS requirement:

- (1) Use the Sn/Ag/Cu soldering surface; the surface of Pb-free solder is rougher than we used before.
- (2) Heat-resistance temp. :

Reflow:  $250^{\circ}$ C, 30 seconds Max.;

Connector soldering wave or hand soldering : 320°C, 10 seconds max.

(3) Temp. curve of reflow, max. Temp.  $: 235\pm5^{\circ}\mathbb{C}$ ;

Recommended customer's soldering temp. of connector: 280°C, 3 seconds.